

**azbil**

AX Series  
Vortex Meters



**The readings you  
need, right where  
you need them.**

# Multivariable function from a single meter

Vortex multivariable meters from Azbil North America employ three sensing elements in a single meter: a vortex shedding velocity sensor, an RTD temperature sensor, and a solid-state pressure transducer. Within this **single instrument**, you can measure the mass flow rates of gasses, liquids, and steam with **far more accuracy** than with external measurement techniques which may not adequately compensate for dynamic process conditions. With the flexibility to install in almost any location—including hot tapping—you can get precise measurements from nearly any location when you need it.

Multivariable capability within this single housing can also **simplify systems, reduce equipment cost, and ease installation and maintenance hassles**. The wide variety of options and configurations available ensures that there is a meter for any application requirement.

## The Readings You Want

- Volumetric or mass flow monitoring of most liquids, gasses, and steam
- Delivers multiple readings from a single installed location, reducing cost and complexity
- Compensated mass flow readings
- Energy Monitoring in real time
- Simple and reliable - no moving parts, easy installation, no fluid to sensor contact
- Rangeability up to 100:1
- Temperature up to 750°F
- Pressure up to 1500 psig

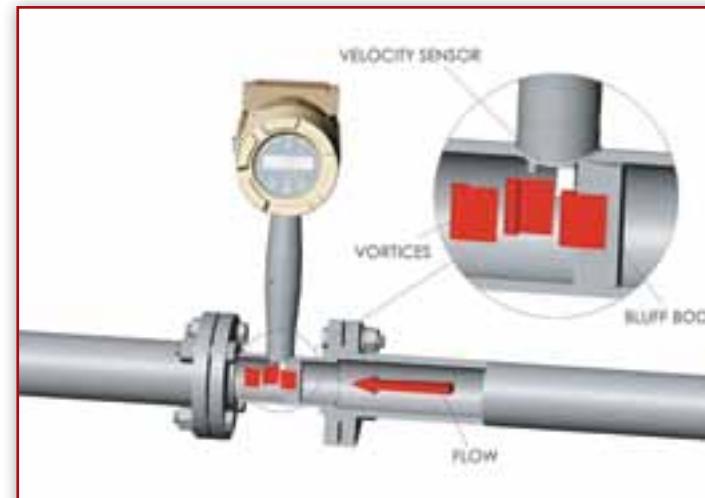


AX 2200

## Right Where You Need Them

- Inline install in pipes from 1/2" to 8"
- Hot-tap without process shutdown in any pipe larger than 2"
- Field configurable
- Remote electronics option for harsh environments or difficult locations
- 4-20mA - loop-powered technology saves on energy costs
- HART protocol - Standard
- Modbus communications available
- FM, FMX, ATEX, IECEx Approved

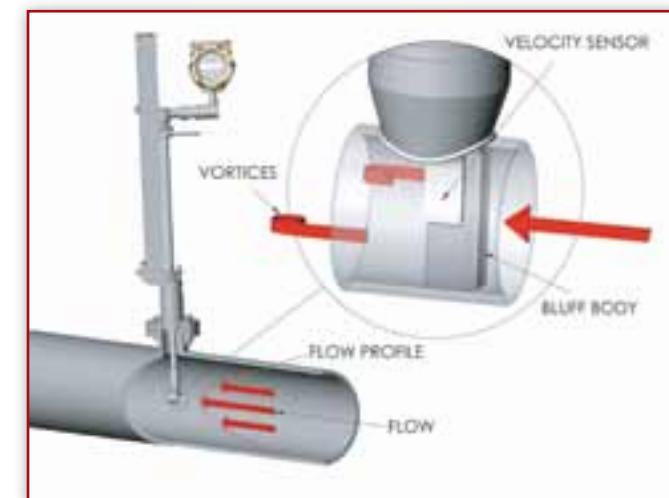
# Principles of Operation



The AX Series of Vortex inline flowmeters measure flows of liquid, gas, and steam by measuring the rate at which vortices are alternately shed from a bluff body; this rate has been shown to be directly proportional to the flow velocity.

As flow passes a bluff body in the stream, vortices create pressure differentials which are measured by a piezoelectric crystal sensor, which converts these pulses into electrical signals. The meter uses an all welded sensor design to create a strong unit and minimize potential leakage.

The AX Series can be configured to measure anything from simple volumetric flow of liquids and saturated steam up through multivariable measurements, including mass flow rate, pressure, temperature and density of liquids and steam.



Insertion style vortex meters measure flow by detecting the local velocity at a strategically located position within the pipe. Using local velocity, calculated by measuring the rate at which vortices are alternately shed from a bluff body within the sensor, the AX2300 uses parameters such as fluid type, pipe size, and Reynolds number to calculate accurate measurements.

The AX2300 offers flow computer functionality in a compact, hot-tappable field device. It can be configured to deliver up to three analog 4-20mA outputs of live process measurements, including volumetric flow rate, mass flow rate, pressure, temperature and density. With the Energy Monitoring option, the AX2200 and AX 2300 can also be configured to measure energy consumption within a process or plant.

## Many Configurations

Depending on your needs, these meters are available in the following configurations:

**AX2200/2300** - Delivers direct readings of volumetric flow rate in applications ranging from general water flows to hydrocarbon fuel flow measurement.

**AX2211/2311** - Integrates a precision 1000 Ω platinum RTD temperature sensor for output of a compensated mass reading, typically for flow rates of saturated steam.

**AX2222/2322** - Flow computing functionality in a compact field device. This multivariable instrument features both temperature and pressure sensors to provide instantaneous reading of compensated mass flow rates of gasses, liquids and steam. Offers basic output and alarm as well as up to

three 4-20 mA outputs of live process measurements. These output selections are field configurable. The AX2233/2333 offers the same functionality using an external pressure input.

**AX2244/2344** - Allows for real-time measurement of energy consumption for a facility or process in steam, hot water, or chilled water. Uses the input from a second sensor on the opposite leg of the process to calculate the change in energy. Can be configured to read in Btu, joules, calories, Watt-hours, Megawatt- hours, and horsepower hours. Local or remote electronics indicate two temperatures, delta T, mass total and energy total.

# Excellent field performance

## Repeatability

|                      |   |
|----------------------|---|
| Mass Flow Rate       | $\pm 0.2\%$ of rate                                 |
| Volumetric Flow Rate | $\pm 0.1\%$ of rate                                 |
| Temperature          | $\pm 0.2^\circ\text{F}$ ( $\pm 0.1^\circ\text{C}$ ) |
| Pressure             | $\pm 0.05\%$ of full scale                          |
| Density              | $\pm 0.1\%$ of reading                              |

## Stability Over 12 Months

|                      |   |
|----------------------|---|
| Mass Flow Rate       | $\pm 0.2\%$ of rate                                 |
| Volumetric Flow Rate | $\pm$ negligible                                    |
| Temperature          | $\pm 0.9^\circ\text{F}$ ( $\pm 0.5^\circ\text{C}$ ) |
| Pressure             | $\pm 0.1\%$ of full scale                           |
| Density              | $\pm 0.1\%$ of reading                              |

## Response Time

Adjustable from 1 to 100 seconds.

## Operating Specifications

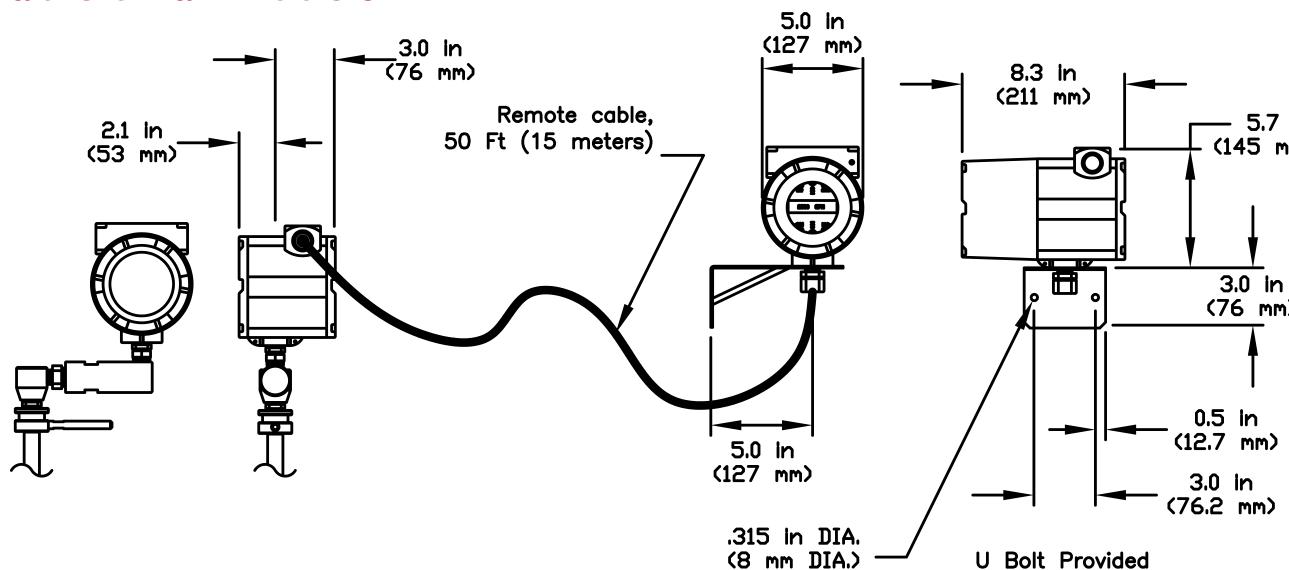
Any gas, liquid or steam compatible with 316L stainless steel. Consult factory for other materials or construction.  
Not recommended for multi-phase fluids.

## Process and Ambient Temperature

Process Standard Temperature: -330 to 500°F (-200 to 260°C)  
Process High Temperature: to 750°F (400°C)  
Ambient Operating: -40 to 185°F (-40 to 85°C)  
Ambient Storage: -40 to 185°F (-40 to 85°C)

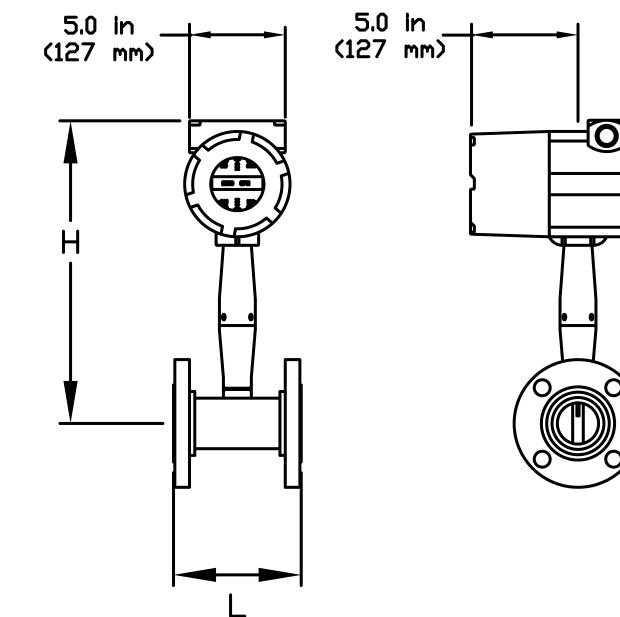
## Remote Electronics Option

### Available on all models

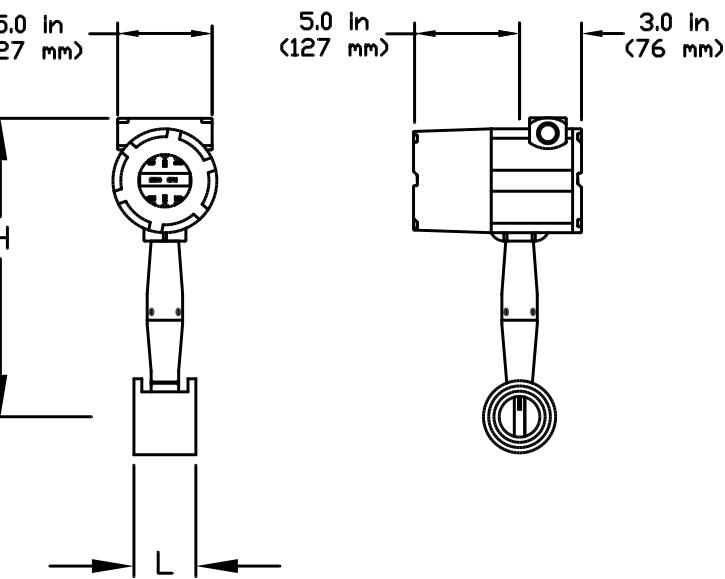


## Dimensional Outline - AX 2200

### Flange Install



### Wafer Install



### AX 2200 Flange Installation

| Flow Meter Nominal Size | Weight           |                  |                   |                   |                   |
|-------------------------|------------------|------------------|-------------------|-------------------|-------------------|
|                         | L                | H                | ANSI 150 (PN 16)  | ANSI 300 (PN 40)  | ANSI 600 (PN 64)  |
| 0.5 in (15 mm)          | 4.56 in (116mm)  | 14.8 in (376mm)  | 12 lb (5.5 kg)    | 12.5 lb (5.7 kg)  | 13 lb (5.9 kg)    |
| 0.75 in (20 mm)         | 4.8 in (122 mm)  | 15 in (381 mm)   | 13 lb (5.9 kg)    | 14 lb (6.4 kg)    | 14.5 lb (6.6 kg)  |
| 1 in (25 mm)            | 4.94 in (126 mm) | 15 in (381 mm)   | 13.4 lb (6.1 kg)  | 16.3 lb (7.4 kg)  | 16.3 lb (7.4 kg)  |
| 1.5 in (40 mm)          | 5.5 in (140mm)   | 15 in (384 mm)   | 14.5 lb (6.6 kg)  | 22.7 lb (10.3 kg) | 24.6 lb (11.2 kg) |
| 2 in (50 mm)            | 6.0 in (153 mm)  | 15.3 in (389 mm) | 19.4 lb (8.8 kg)  | 26.8 lb (12.2 kg) | 33.2 lb (15.1 kg) |
| 3 in (80 mm)            | 6.9 in (175 mm)  | 15.8 in (401 mm) | 27.5 lb (12.5 kg) | 39.4 lb (17.9 kg) | 56.1 lb (25.5 kg) |
| 4 in (100 mm)           | 8.0 in (203 mm)  | 16.2 in (411 mm) | 43.3 lb (19.7 kg) | 60.3 lb (27.4 kg) | 96 lb (43.6 kg)   |
| 6 in (150 mm)           | 9 in (229 mm)    | 17.3 in (439 mm) | 48.4 lb (22 kg)   | 96 lb (43.6 kg)   | 178 lb (80.8 kg)  |
| 8 in (200 mm)           | 10.5 in (267 mm) | 18.2 in (462 mm) | 71 lb (32.2 kg)   | 148 lb (67.4 kg)  | 299 lb (136 kg)   |

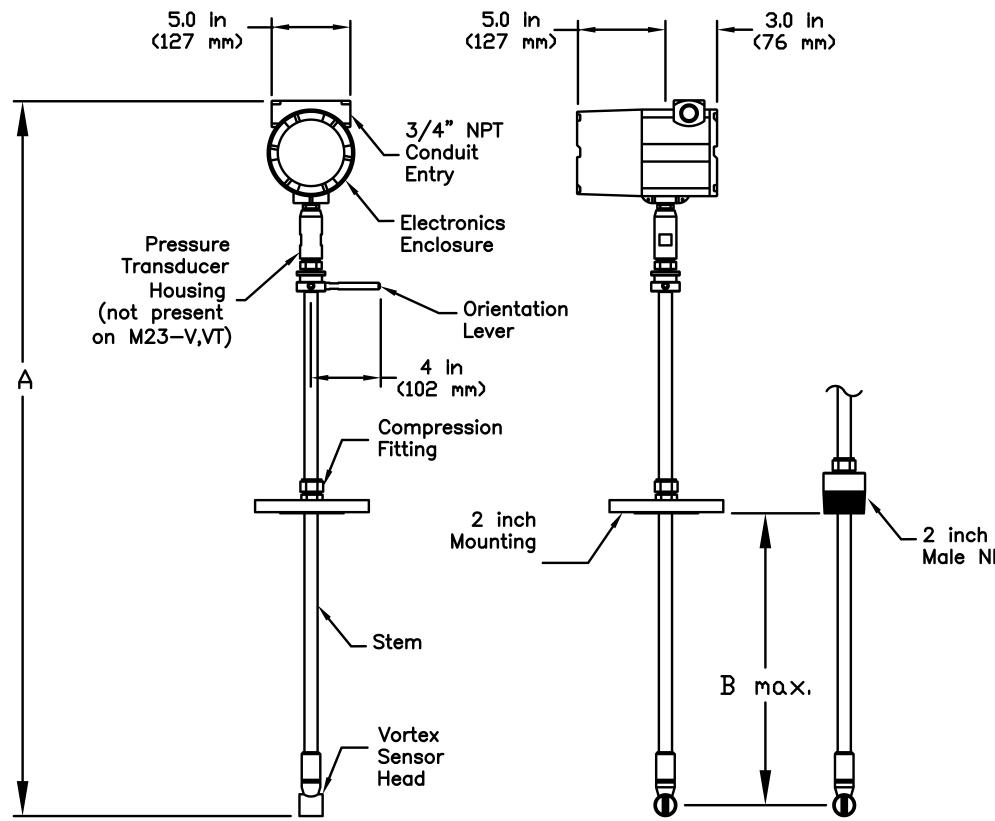
### AX 2200 Wafer Installation

| L               | H                | Weight            |
|-----------------|------------------|-------------------|
| 4.56 in (116mm) | 14.8 in (376mm)  | 9.8 lb (4.4 kg)   |
| 4.8 in (122 mm) | 15 in (381 mm)   | 10 lb (4.6 kg)    |
| 2.8 in (71 mm)  | 14.8 in (376 mm) | 10.1 lb (4.6 kg)  |
| 2.8 in (71 mm)  | 15.1 in (384 mm) | 11.9 lb (5.4 kg)  |
| 3.0 in (76 mm)  | 15.3 in (389 mm) | 14.1 lb (6.4 kg)  |
| 4 in (102 mm)   | 15.8 in (401 mm) | 22.7 lb (10.3 kg) |
| 4.7 in (119 mm) | 16.2 in (411 mm) | 33 lb (15 kg)     |

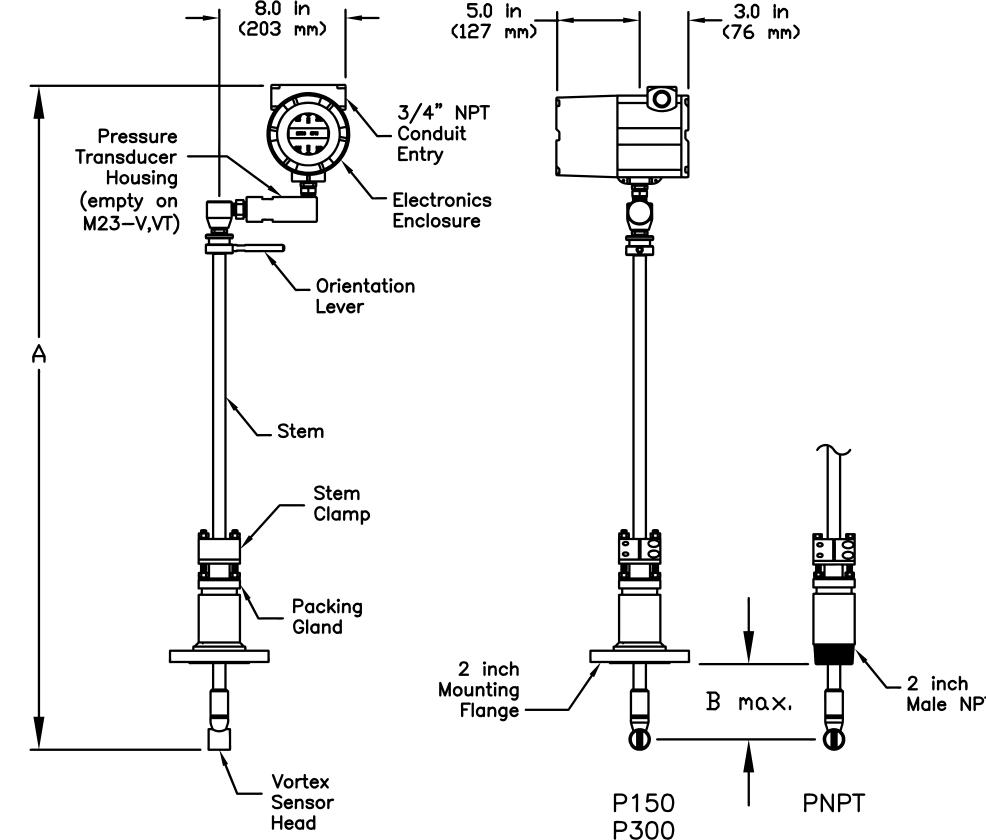
Add 11 lb (5 kg) for remote electronics.

# Dimensional Outline - AX 2300

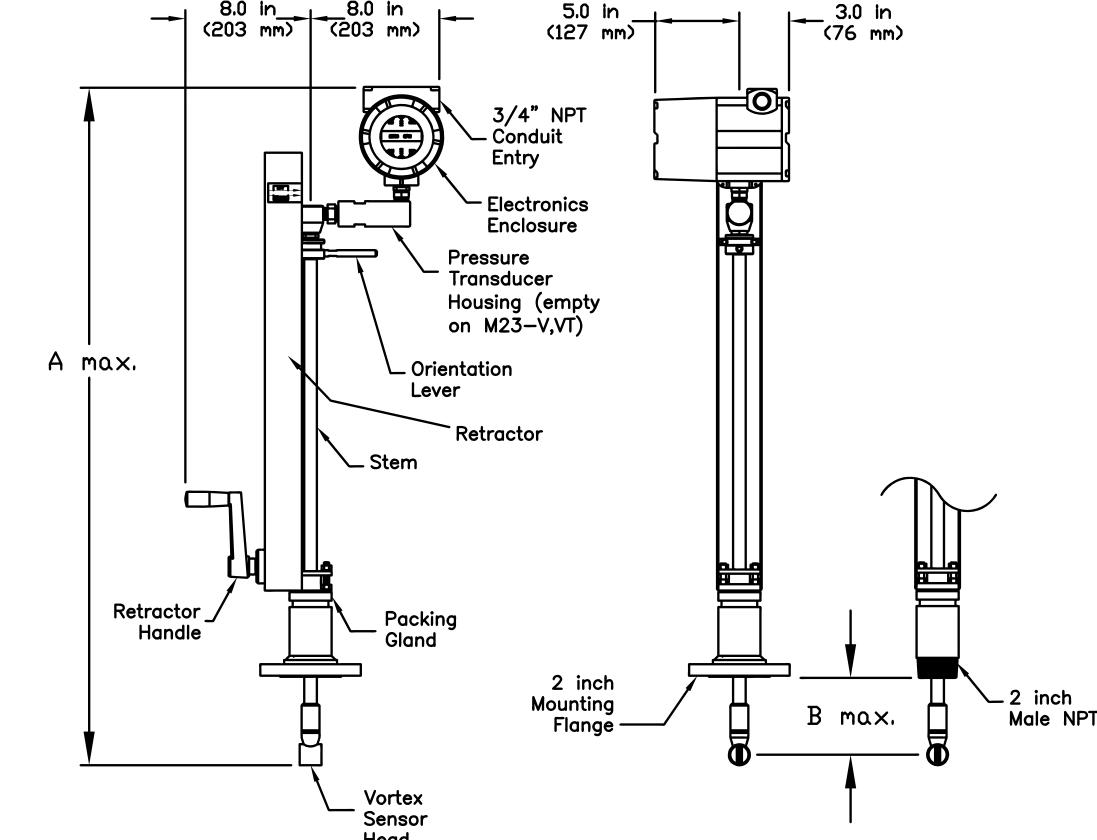
## Compression Installation



## Packing Gland



## Packing Gland - Permanent Retractor



## AX 2300 Compression Installation

|               | CL/Compact Length   |                     | SL/Standard Length |                     | EL/Extended Length |                     |
|---------------|---------------------|---------------------|--------------------|---------------------|--------------------|---------------------|
|               | A                   | B                   | A                  | B                   | A                  | B                   |
| Male NPT      | 21.6 in<br>(549 mm) | 9.8 in<br>(249 mm)  | 38 in<br>(965 mm)  | 26.2 in<br>(665 mm) | 50 in<br>(1270 mm) | 38.2 in<br>(970 mm) |
| 150 lb Flange | 21.6 in<br>(549 mm) | 10.9 in<br>(277 mm) | 38 in<br>(965 mm)  | 27.3 in<br>693 (mm) | 50 in<br>(1270 mm) | 38.3 in<br>(998 mm) |
| 300 lb Flange | 21.6 in<br>(549 mm) | 10.8 in<br>(274 mm) | 38 in<br>(965 mm)  | 27.2 in<br>(601 mm) | 50 in<br>(1270 mm) | 39.2 in<br>(996 mm) |
| 600 lb Flange | 21.6 in<br>(549 mm) | 10.4 in<br>(264 mm) | 38 in<br>(965 mm)  | 26.8 in<br>(681 mm) | 50 in<br>(1270 mm) | 38.8 in<br>(986 mm) |

## Approximate Weight\*

| Compression Fitting |                   |                   |
|---------------------|-------------------|-------------------|
| CL                  | SL                | EL                |
| 13 lb<br>(5.7 kg)   | 14 lb<br>(6.2 kg) | 15 lb<br>(6.7 kg) |
| 15 lb<br>(6.8 kg)   | 16 in<br>(7.3 kg) | 17 lb<br>(7.8 kg) |
| 17 lb<br>(7.8 kg)   | 18 lb<br>(8.3 kg) | 19 lb<br>(8.8 kg) |
| 18 lb<br>(8.2 kg)   | 19 lb<br>(8.7 kg) | 20 lb<br>(9.2 kg) |

## AX 2300 Packing Gland Installation

|                | SL/Standard Length   |                     | EL/Extended Length   |                     |
|----------------|----------------------|---------------------|----------------------|---------------------|
|                | A                    | B                   | A                    | B                   |
| Male NPT       | 40.5 in<br>(1029 mm) | 21.5 in<br>(546 mm) | 52.5 in<br>(1334 mm) | 33.5 in<br>(851 mm) |
| 150 lb Flange  | 40.5 in<br>(1029 mm) | 21.5 in<br>(546 mm) | 52.5 in<br>(1334 mm) | 33.1 in<br>(841 mm) |
| 300 lb Flange  | 40.5 in<br>(1029 mm) | 21.5 in<br>(546 mm) | 52.5 in<br>(1334 mm) | 33.1 in<br>(841 mm) |
| 600 lb Flange* | 40.5 in<br>(1029 mm) | 21.5 in<br>(546 mm) | 52.5 in<br>(1334 mm) | 33.1 in<br>(841 mm) |

\*Add 11 lb (5 kg) for remote electronics.

## AX 2322 Compression Installation

|               | CL/Compact Length   |                     | SL/Standard Length |                     | EL/Extended Length |                     |
|---------------|---------------------|---------------------|--------------------|---------------------|--------------------|---------------------|
|               | A                   | B                   | A                  | B                   | A                  | B                   |
| Male NPT      | 24.6 in<br>(625 mm) | 9.8 in<br>(249 mm)  | 41 in<br>(1041 mm) | 26.2 in<br>(665 mm) | 53 in<br>(1346 mm) | 38.2 in<br>(970 mm) |
| 150 lb Flange | 24.6 in<br>(625 mm) | 10.9 in<br>(277 mm) | 41 in<br>(1041 mm) | 27.3 in<br>693 (mm) | 53 in<br>(1346 mm) | 38.3 in<br>(998 mm) |
| 300 lb Flange | 24.6 in<br>(625 mm) | 10.8 in<br>(274 mm) | 41 in<br>(1041 mm) | 27.2 in<br>(601 mm) | 53 in<br>(1346 mm) | 39.2 in<br>(996 mm) |
| 600 lb Flange | 24.6 in<br>(625 mm) | 10.4 in<br>(264 mm) | 41 in<br>(1041 mm) | 26.8 in<br>(681 mm) | 53 in<br>(1346 mm) | 38.8 in<br>(986 mm) |

## Approximate Weight\*

| Removable Retractor |                    | Permanent Retractor |                    |
|---------------------|--------------------|---------------------|--------------------|
| SL                  | EL                 | SL                  | EL                 |
| 16 lb<br>(7.1 kg)   | 17 lb<br>(7.6 kg)  | 25 lb<br>(11.5 kg)  | 32 lb<br>(14.5 kg) |
| 21 lb<br>(9.4 kg)   | 22 in<br>(9.9 kg)  | 30 lb<br>(13.7 kg)  | 37 lb<br>(16.7 kg) |
| 25 lb<br>(11.3 kg)  | 26 lb<br>(11.8 kg) | 34 lb<br>(15.5 kg)  | 41 lb<br>(18.5 kg) |
| n/a                 | n/a                | 35 lb<br>(16.0 kg)  | 42 lb<br>(19.0 kg) |

\*Add 11 lb (5 kg) for remote electronics.



**AX 2300**

shown with optional permanent retractor

# Specifications and Requirements

## Power Requirements

DCL Option: 12-36 VDC loop powered (single output)  
 DCH Option: 12-36 VDC, 300 mA mx (multiple outputs)  
 AC Option: 85-240 VAC, 50.60Hz, 2 Watts (multiple outputs)

## Display

Alphanumeric 2 line x 16 character LCD digital display  
 Six pushbuttons can be operated with magnetic wand without removal of enclosure covers  
 Display can be mounted in 90° intervals for better viewing

## Output Signals

Analog: 4-20 mA  
 Alarm: Solid state relay, 40 VDC  
 Totalizer Pulse: 50 millisecond pulse, 40 VDC  
 Volumetric or Loop Powered Mass: One analog, one totalizer pulse, HART  
 Multivariable option: Up to three analog signals, three alarms, one totalizer pulse, HART  
 Multivariable option: Modbus process monitoring

## Wetted Materials

Standard 316L Stainless Steel, plus  
 • Optional Carbon Steel or Hastelloy C  
 • DuPont Teflon® based thread sealant on models with pressure transducer

## Approvals

|         |   |
|---------|---|
| FM, FMC | Class I, DIV. 1, Groups B,C,D<br>Class II/III, DIV. 1, Groups E,F,G<br>IP66, Type 4x, T6 Ta=60° |
| ATEX    | II 2 G Ex d IIB + H2 T6<br>II 2 D EX tD A21 IP66 T85°C Ta=60°C                                  |
| IECEx   | Ex d IIB + H2 T6<br>Ext tD A21 IP66 T85°C Ta=60°C   |

## Velocity Range

Maximum velocity, liquid: 30 ft/sec (9 m/sec)  
 Minimum velocity, liquid: 1 ft/sec (.3 m/sec)  
 Maximum velocity, gas or steam: 300 ft/sec (90 m/sec)  
 Minimum velocity, gas or steam:

5                    6

$\sqrt{\text{density (lb/ft}^3)}$        $\sqrt{\text{density (kg/m}^3)}$

Consult your Azbil representative for assistance with calculating flow range.

| Piping Conditions                         |  |  |                    |  |            |  |  |  |
|---|--|--|--------------------|--|------------|--|--|--|
| Condition                                 |  |  | Pipe Diameters (D) |  |            |  |  |  |
|   |  |  | Upstream           |  | Downstream |  |  |  |
| One 90° elbow before meter                |  |  | 10D                |  | 5D         |  |  |  |
| Two 90° elbows before meter               |  |  | 15D                |  | 5D         |  |  |  |
| Two 90° elbows before meter, out of plane |  |  | 25D                |  | 5D         |  |  |  |
| Reduction before meter                    |  |  | 10D                |  | 5D         |  |  |  |
| Expansion before meter                    |  |  | 20D                |  | 5D         |  |  |  |
| Partially open valve                      |  |  | 25D                |  | 5D         |  |  |  |

| Water Min and Max Flow Rates - AX 2200 |                        |      |     |     |     |     |      |      |      |
|--|------------------------|------|-----|-----|-----|-----|------|------|------|
| Rate                                   | Nominal Pipe Size (in) |      |     |     |     |     |      |      |      |
|  | 0.5                    | 0.75 | 1   | 1.5 | 2   | 3   | 4    | 6    | 8    |
| GPM min                                | 0.9                    | 1.4  | 2.2 | 5.5 | 9.2 | 21  | 36   | 81   | 142  |
| GPM max                                | 22                     | 40   | 67  | 166 | 276 | 618 | 1076 | 2473 | 4270 |
| Nominal Pipe Size (mm)                 |                        |      |     |     |     |     |      |      |      |
|  | 15                     | 20   | 25  | 40  | 50  | 80  | 100  | 150  | 200  |
| M³/hr min                              | 0.2                    | 0.3  | 0.5 | 1.3 | 2.1 | 4.7 | 8.1  | 18   | 32   |
| M³/hr max                              | 5                      | 9    | 15  | 38  | 63  | 140 | 244  | 554  | 970  |

| Water Min and Max Flow Rates - AX 2300 |                        |      |      |      |       |       |
|--|------------------------|------|------|------|-------|-------|
| Rate                                   | Nominal Pipe Size (in) |      |      |      |       |       |
|  | 3                      | 6    | 8    | 12   | 16    | 24    |
| GPM min                                | 20.6                   | 81.3 | 142  | 317  | 501   | 1138  |
| GPM max                                | 618                    | 2473 | 4270 | 9501 | 15043 | 34144 |
| Nominal Pipe Size (mm)                 |                        |      |      |      |       |       |
|  | 80                     | 150  | 200  | 300  | 400   | 600   |
| M³/hr min                              | 5.2                    | 20.4 | 35.4 | 79.2 | 125   | 284   |
| M³/hr max                              | 157                    | 614  | 1062 | 2337 | 3753  | 8537  |



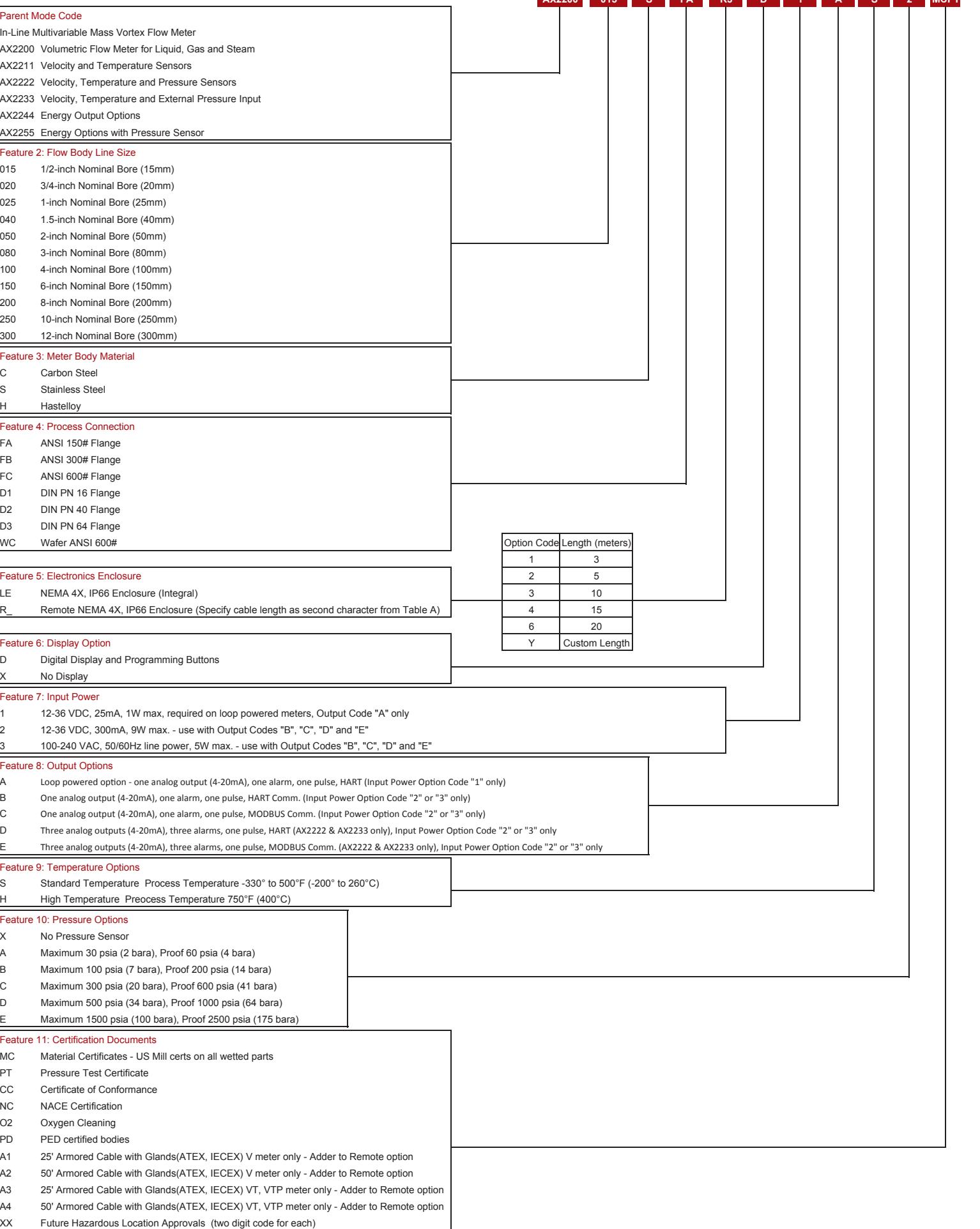
# AX 2200

| Typical Saturated Steam Minimum and Maximum Flow Rates (lb/hr) |                        |            |            |              |              |              |               |                |                |
|--|------------------------|------------|------------|--------------|--------------|--------------|---------------|----------------|----------------|
| Pressure   | Nominal Pipe Size (in) |            |            |              |              |              |               |                |                |
|  | 0.5                    | 0.75       | 1          | 1.5          | 2            | 3            | 4             | 6              | 8              |
| 5 psig   | 6.5<br>52              | 12<br>122  | 20<br>265  | 49<br>650    | 82<br>1087   | 183<br>2431  | 318<br>4231   | 722<br>9594    | 1264<br>16806  |
| 100 psig   | 15<br>271              | 27<br>639  | 46<br>1386 | 112<br>3405  | 187<br>5690  | 419<br>12729 | 728<br>22156  | 1652<br>50233  | 2893<br>87998  |
| 200 psig   | 20<br>493              | 37<br>1163 | 62<br>2525 | 151<br>6203  | 253<br>10365 | 565<br>23184 | 983<br>40354  | 2229<br>91494  | 3905<br>160279 |
| 300 psig   | 24<br>716              | 45<br>1688 | 74<br>3664 | 182<br>9000  | 304<br>15040 | 680<br>33642 | 1184<br>76971 | 2685<br>174516 | 4704<br>323575 |
| 400 psig   | 28<br>941              | 51<br>2220 | 85<br>4816 | 209<br>11831 | 349<br>19770 | 780<br>44222 | 1358<br>76971 | 3079<br>174516 | 5393<br>305717 |
| 500 psig   | 31<br>1170             | 57<br>2760 | 95<br>5988 | 233<br>14711 | 389<br>24582 | 870<br>54987 | 1514<br>95710 | 3433<br>217001 | 6014<br>380148 |

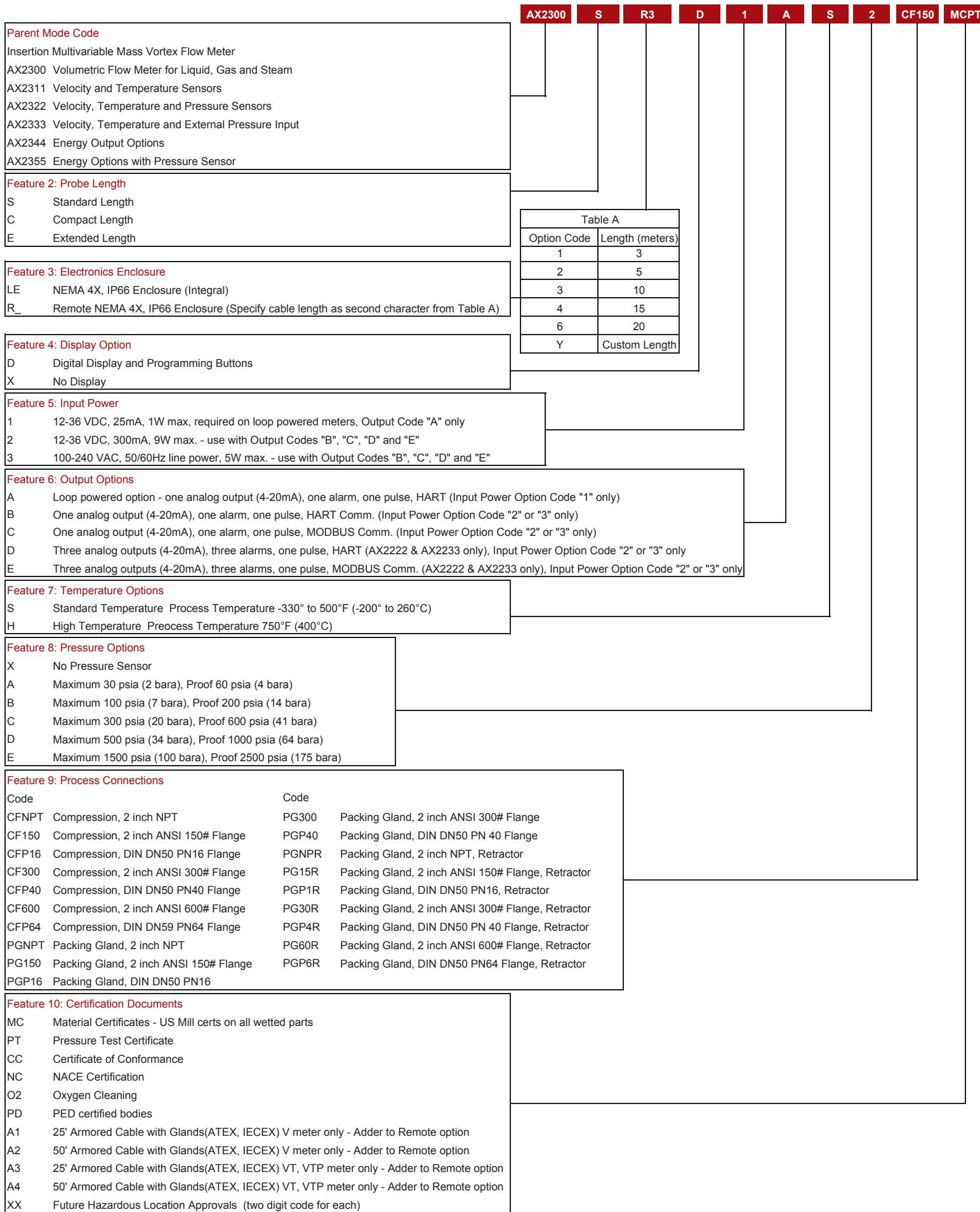
| Typical Saturated Steam Minimum and Maximum Flow Rates (kg/hr) |                        |            |            |            |             |              |              |               |                |
|--|------------------------|------------|------------|------------|-------------|--------------|--------------|---------------|----------------|
| Pressure   | Nominal Pipe Size (mm) |            |            |            |             |              |              |               |                |
|  | 15                     | 20         | 25         | 40         | 50          | 80           | 100          | 150           | 200            |
| 0 barg   | 3<br>18                | 5<br>42    | 8<br>91    | 19<br>224  | 32<br>375   | 72<br>838    | 126<br>1459  | 286<br>3309   | 500<br>5797    |
| 5 barg   | 6<br>95                | 11<br>224  | 18<br>485  | 45<br>1192 | 75<br>1992  | 176<br>4455  | 290<br>7754  | 658<br>17581  | 1153<br>30799  |
| 10 barg  | 8<br>168               | 15<br>397  | 24<br>862  | 59<br>2118 | 99<br>3539  | 222<br>7915  | 387<br>13777 | 877<br>21327  | 1537<br>54270  |
| 15 barg  | 9<br>241               | 17<br>569  | 29<br>1236 | 71<br>3036 | 119<br>5073 | 266<br>11347 | 463<br>19750 | 1050<br>44779 | 1840<br>78444  |
| 20 barg  | 11<br>314              | 20<br>742  | 33<br>1610 | 81<br>3956 | 136<br>6611 | 304<br>14787 | 529<br>25738 | 1199<br>58355 | 2100<br>102226 |
| 30 barg  | 13<br>463              | 24<br>1092 | 40<br>2370 | 99<br>5822 | 165<br>9729 | 369<br>21763 | 642<br>37880 | 1455<br>85884 | 2548<br>150451 |

| Typical Air Minimum and Maximum Flow Rates (lb/hr) | | | | | | | | |
| --- | --- | --- | --- | --- | --- | --- | --- | --- |
| Pressure | Nominal Pipe Size | | | | | | | |
|  | 0.5 | 0.75 | 1 | 1.5 | 2</ |

## Model Selection Guide - AX2200 In-Line Vortex Meter



## Model Selection Guide - AX2300 Insertion Vortex Meter





# AX 2200/2300

**us.azbil.com**

**888-262-4639**

CA2-AX2000